

a radially extending planar side portion; and

A2 at least one swarf clearing groove extending at an angle at least across a part of said surface and opening into said planar side for removal of swarf out through said planar side.

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Claim 10. (Amended) A rotary edging wheel for edge finishing of an optical lens comprising:

a hub portion adapted for attachment to a rotary power source;

A3 an outer circumferential cutting surface having a width, said surface including an abrasive grit attached thereto, and having a circumferential groove therein for forming an edge contour onto an optical lens;

a radially extending planar side portion; and

a plurality of swarf clearing grooves extending at an angle at least across a part of said surface and opening into said planar side for removal of swarf out through said planar side.

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Claim 17. (Amended) A rotary bevel edging wheel for edge finishing of an optical lens comprising:

a hub portion adapted for attachment to a rotary power source;

A4 an outer circumferential cutting surface having a width, said surface including an abrasive grit attached thereto, and having a circumferential groove therein for forming an edge contour onto an optical lens;

a radially extending planar side portion; and

a plurality of swarf clearing grooves extending across the width of said outer circumferential cutting surface, at an angle of from about 35 to about 45 degrees to said